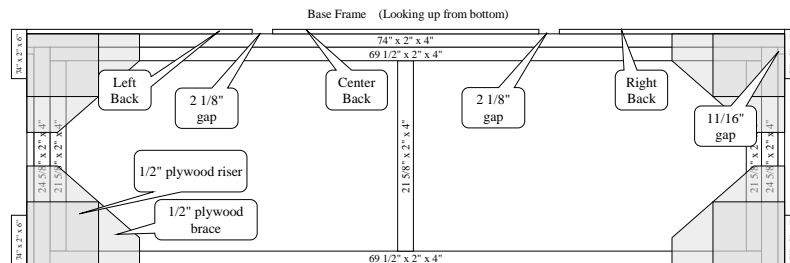
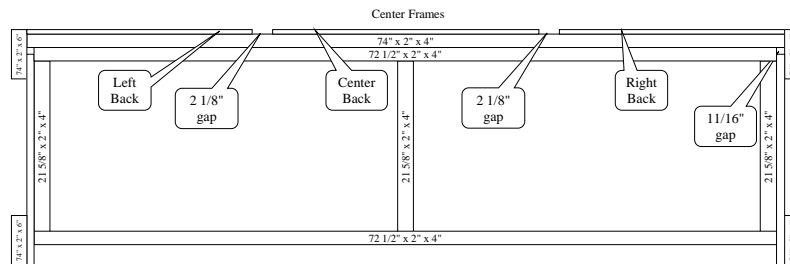
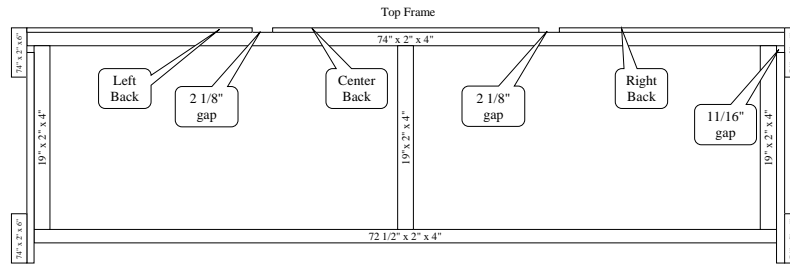
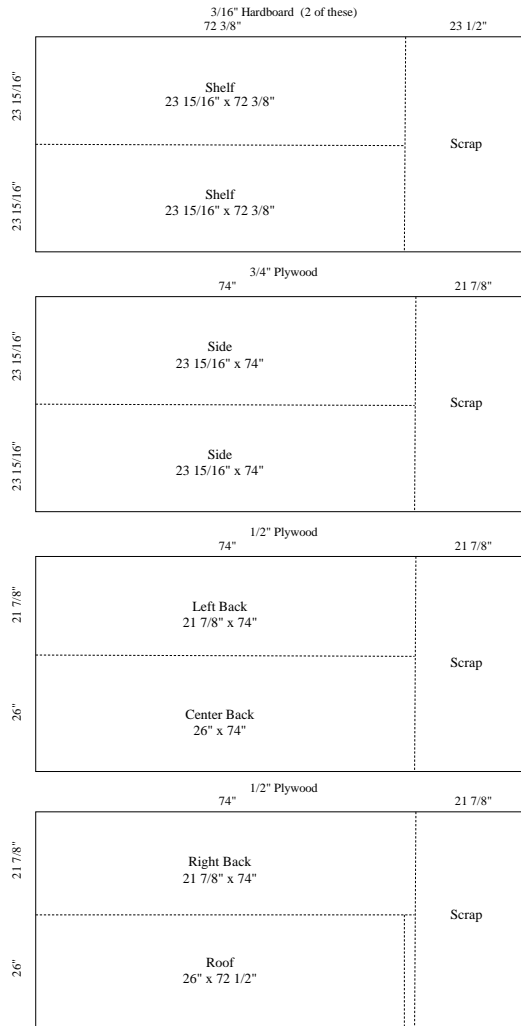
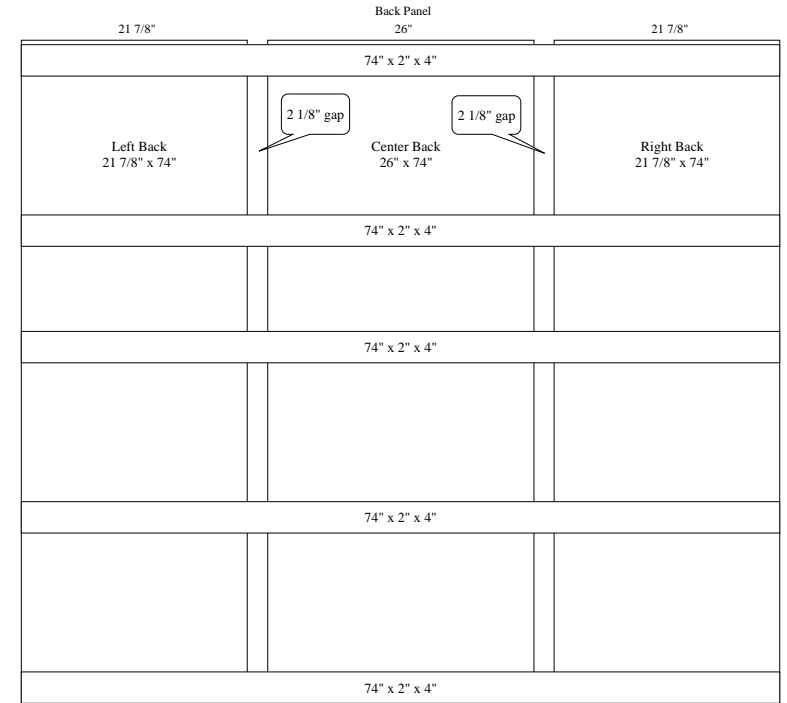
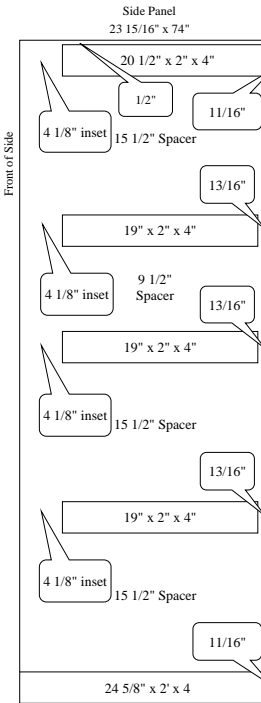


Deep Six Foot Module Cabinet for Narrow 4' Corners (approximately to scale)



ASSEMBLY INSTRUCTIONS

Step 1. Make all the cuts and sand all the parts.
 Step 2. Assemble the base frame. (Glue and screw all assemblies)
 Step 3. Assemble the two side panels except for the 24 5/8" 2" x 4" at the base. (Cut a 15 1/2" spacer jig from scrap plywood to help position and level the 2" x 4"s.)
 Step 4. Attach the sides to the base.
 Step 5. Lay the assembly on its face. Attach the 74" 2" x 4" for the top frame measuring diagonally to square the box. Then attach the 72 1/2" 2" x 4"s for the middle frames. Attach the center spreaders to the back 2" x 4"s.
 Step 6. Flip the assembly on its back, attach the front 72 1/2" 2" x 4"s and secure the center spreaders. Attach the 2" x 6"s to the front sides.
 Step 7. Flip the assembly on its front. Attach the 2" x 6"s to the back sides. Attach the 74" 2" x 4"s to the middle frames.
 Step 8. Attach the back panels and then the roof panel.
 Step 9. Attach the plywood braces to the base, then attach the plywood risers to the braces. Paint the base. Attach the wheels. Paint the rest.
 Step 10. Attach the shelves. Then glue two 72" x 78" wide strips of 1/8" hardboard, laminated together, along the interior back wall, immediately above each masonry shelf.



#	PARTS LIST	@ *	Σ
2	3/16" Hardboard 4' x 8'	\$ 13.48	\$ 26.96
1	3/4" Plywood 4' x 8'	\$ 20.57	\$ 20.57
2	1/2" Plywood 4' x 8'	\$ 13.67	\$ 27.34
4	2" x 6" x 8"	\$ 4.40	\$ 17.60
15	2" x 4" x 8"	\$ 2.62	\$ 39.30
0	1" x 2" x 8"		\$ -
2	box 1 5/8" screws	\$ 4.40	\$ 8.80
2	box 3" screws	\$ 5.40	\$ 10.80
0.5	gal carpenter's glue	\$ 16.00	\$ 8.00
0.75	gal paint	\$ -	\$ -
4	4" 330# offset wheels	\$ 6.00	\$ 24.00
Total			\$ 183.37
* Prices at Home Depot on 1/15/12			Total w/ tax \$ 198.96

#	Stock	Cuts
5	2" x 4"	74"
7	2" x 4"	72 1/2"
2	2" x 4"	69 1/2"
9	2" x 4"	19"
3	2" x 4"	20 1/2"
3	2" x 4"	21 5/8"
2	2" x 4"	24 5/8"
4	2" x 6"	74"

